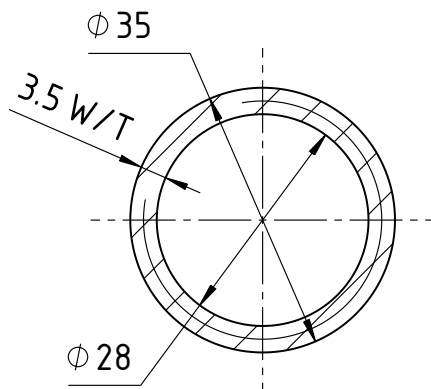
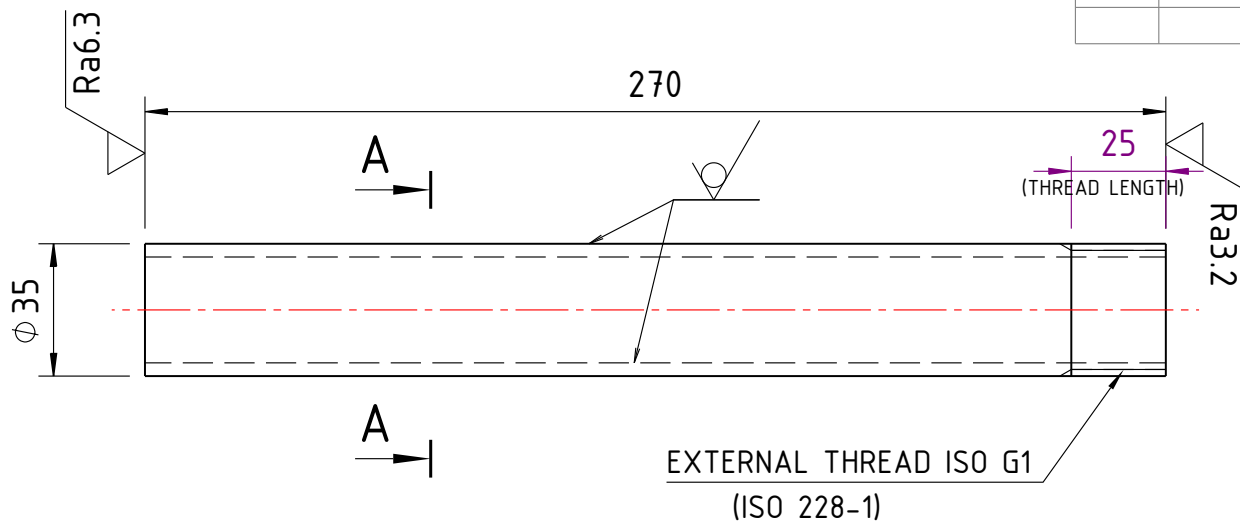


MACHINING DEVIATIONS FOR LINEAR DIMENSIONS CLASS - MEDIUM	RANGE	0.5 - 3	3 - 6	6 - 30	30 - 120	120 - 400	400 - 1000	1000 - 2000	2000 - 4000	
	TOLERANCE	±0.1	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	
GENERAL TOLERANCES FOR LINEAR & ANGULAR DIMENSION SHALL BE AS PER ISO 2768-1					GENERAL GEOMETRICAL TOLERANCES SHALL BE AS PER ISO 2768-2					
GENERAL TOLERANCES FOR WELDED STRUCTURE SHALL BE AS PER ISO 13920					VALUES OF SURFACE TEXTURE SHALL BE AS PER ISO 1302.					
WELDING SHALL BE CARRIED OUT AS PER EN 15085-3			WELDING PROCESS SHALL BE AS PER EN ISO-4063			STATUS:	MOCK-UP/PROTO/PRODUCTION			
WELDING SYMBOLS SHALL BE AS PER EN ISO-2553			WELDING POSITIONS SHALL BE AS PER EN ISO 6947							
QUALITY LEVELS FOR IMPERFECTIONS IN FUSION WELDED JOINTS SHALL BE AS PER EN ISO 5817										
WELD JOINT PREPARATIONS SHALL BE AS PER EN ISO 9692 & EN 15085-3				INSPECTION & TESTING OF WELDED JOINTS SHALL BE AS PER EN 15085-5						

MODEL	NEXT ASSY	QTY
843	843-41011	01





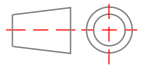



SECTION A-A
1:1

FOR REFERENCE ONLY

NOTES:

1. REMOVE ALL SHARP EDGES & BURRS.
2. EXTERNAL THREAD OF G1 AS PER ISO 228-1;
3. THREAD LENGTH = 25mm

		CARBON STEEL SEAMLESS PIPE $\varnothing 35 \times 3.5 \text{ W/T; L=280}$											
SL.No.	QTY	PART / STOCK No.				DESCRIPTION				SIZE (mm)		COMPANY STD./I.S	Wt. (Kg)
												MATERIAL	
						PRODUCT	TRAIN B28						
						REF DRG							
						MATERIAL	E355+N EN10297-1;						
						HEAT TREAT.		APPD	BN		03.12.2025		
						SURFACE TREAT.		REVD	YB		03.12.2025		
						TITLE		CHKD	YB		03.12.2025		
								DRWN	SSM		03.12.2025		
	PIPE WALL THICKNESS & THREAD DETAILS REVISED ECN: 84310010	13.12.2025	SSM	YB	BN	SEAMLESS PIPE				SCALE		SHEET	Wt.(kg)
										1:2	1 OF 1	0.73kg	
ALT.No.	ECN No./CHANGES	DATE	BY	CHKD	APPD	 BANGALORE COMPLEX				DRG No.		843-41122	ALT
												